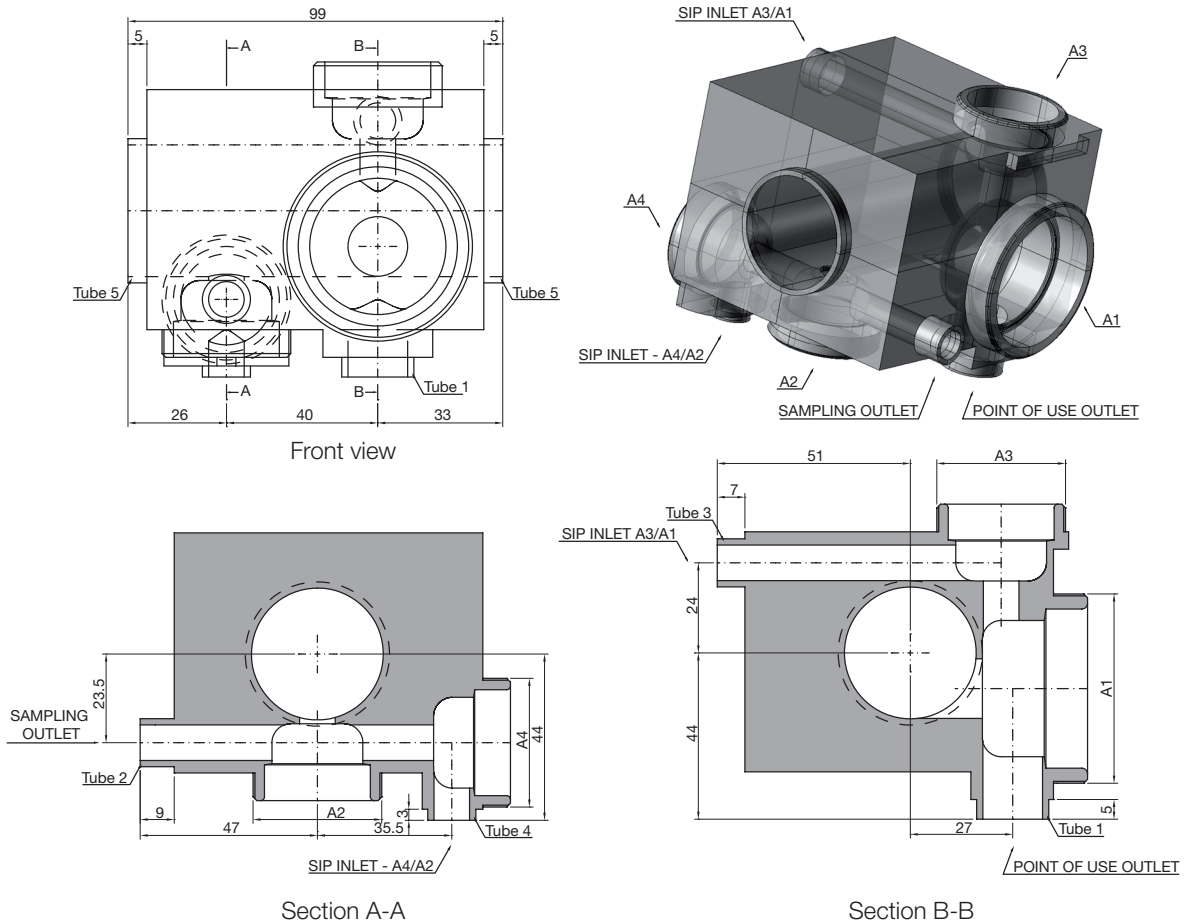


TECHNICAL INFORMATION \_ CAT. N. YP38 SOCL SOCL A1912

## POINT OF USE A38

### VALVE BODY SO19 + SIP 12 VALVE & SAMPLING SO12 + SIP 12 VALVE



Clean and Aseptic Valves of CAD Product Line have simple and safe design, with their full drainability, without asymptotic seal and dead leg, are offering fast cleanability and sterilization practices. They are designed to fulfill stringent demands of CIP-SIP and Production Cycles on Aseptic Processing.

**Point of Use Assembly** for SAFE areas engineered to give the best solution for Aseptic Sampling and Aseptic Point of Use in one tool ready to use, with Zero Dead legs, without Unused Portions and with flush flow seal. Body shape and their internal design offer a very reliable component for Aseptic Processing Application. They fulfill all stringent requirements for CIP-SIP activities. Standard version are short butt weld ends but, on demand, may be delivered for orbital welding or with Tri-Clamp connections.

CODE	A1	A2	A3	A4	TUBE 1* mm (inch)	TUBE 2* mm (inch)	TUBE 3* mm (inch)	TUBE 4* mm (inch)	TUBE 5* mm (inch)
YP38-SOCL-SOCL-A1912	A19-M50x1	A12-M34x1	A12-M34x1	A12-M34x1	19,05x1,65 (0,75x0,065)	12,70x1,65 (0,50x0,065)	12,70x1,65 (0,50x0,065)	12,70x1,65 (0,50x0,065)	38,10x1,65 (1,50x0,065)

(\*) US Tube ASTM® A269/270 – ASME BPE

**SPECIFICATION:**

<b>CAD VALVE POSITION</b>	A1	A2	A3	A4			
<b>CAD VALVE SIZE</b>	A19	A12	A12	A12			

<b>NET VOLUME<sup>(1)</sup></b>	ml	10,23	2,86	2,86	2,86		
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<sup>(1)</sup> Internal valve cavity only, for each cavity, with diaphragm on site

<b>MATERIAL</b>	1,4435-BN2 - Low Ferrite - Low Sulphur
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**Design Temperature:** -80 to 200 °C (-112 to 392 °F)

**Application Areas:** SAFE

**Design Pressure, Valve Body:** -1 to 10 bar (-14.5 to 145 psi)

**Note:** The applied actuator and diaphragm may have different design temperature and/or pressure limits. The weakest component determines the maximum design temperature and pressure limits, when they are assembled.

**Surface Roughness:** Internal surface (manually polished)  $Ra \leq 0.3\mu m$  (16 $\mu in$ )  
 External surface  $Ra \leq 0.5\mu m$  (20 $\mu in$ )

**Surface Treatment:** Available also on EP version - Elettropolishing after manual polished

**Labeling:** Each valve body is labeled for full LOT traceability

**Packaging:** Valve body is sealed in plastic bags and packaged in a closed box with Operating and Maintenance bulletin, Certificate of Conformity and Materials Certification 3.1

**Quality Control:** Quality Assurance System guarantees the control and traceability of the product.

**Rules Compliances:** CAD valve are on going to be classified for PED Directive 97/23/EC and fulfill ASME BPE Standards

**Standard design:** Shut Off bodies are available also to 180°, tangential outlet Left or Right

**Options:** For non-standard CAD Valve body Options, please contact us for further information.

**Orders and Information:** For additional information or to place a order call your nearest Distributor or visit [www.rattiinox.com](http://www.rattiinox.com)

Horizontal Assembly

